

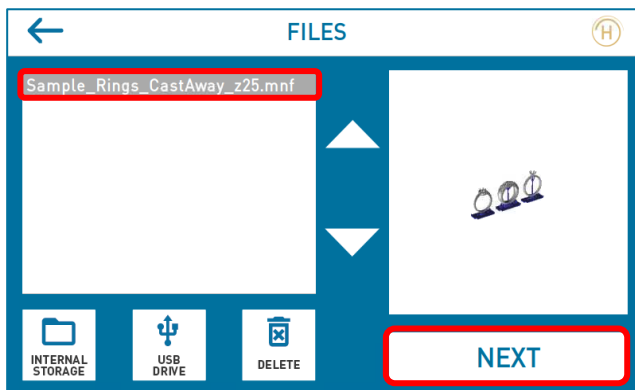


# KALMAN HAFNER

## Advanced settings of print job files Precision Legend 2.0

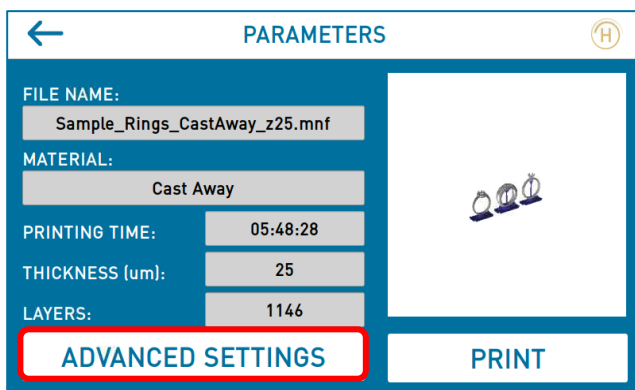


→ STEP 1: Press PRINT

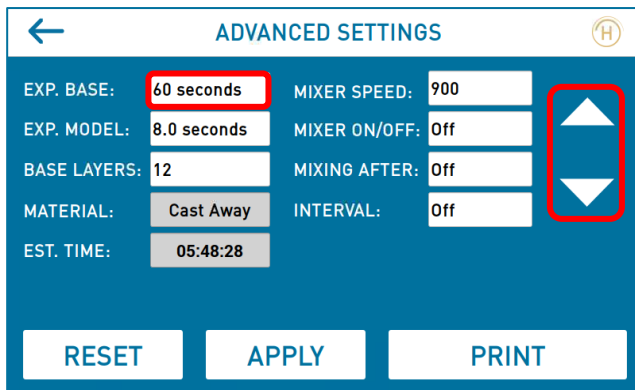


→ STEP 2: Press the print file  
[\*filename.mnf]

→ STEP 3: Press NEXT



→ STEP 4: Press ADVANCED  
SETTINGS



← ADVANCED SETTINGS (H)

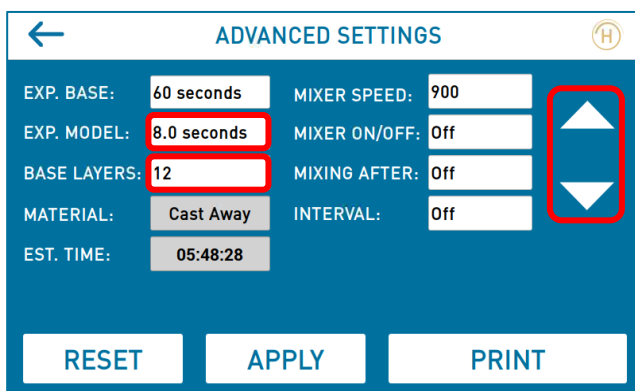
EXP. BASE:	60 seconds	MIXER SPEED:	900
EXP. MODEL:	8.0 seconds	MIXER ON/OFF:	Off
BASE LAYERS:	12	MIXING AFTER:	Off
MATERIAL:	Cast Away	INTERVAL:	Off
EST. TIME:	05:48:28		

RESET APPLY PRINT

→ STEP 5: Press EXP. BASE

→ STEP 6: Press Up/Down arrow buttons to change

**(i)NOTE:** This will update the base exposure time



← ADVANCED SETTINGS (H)

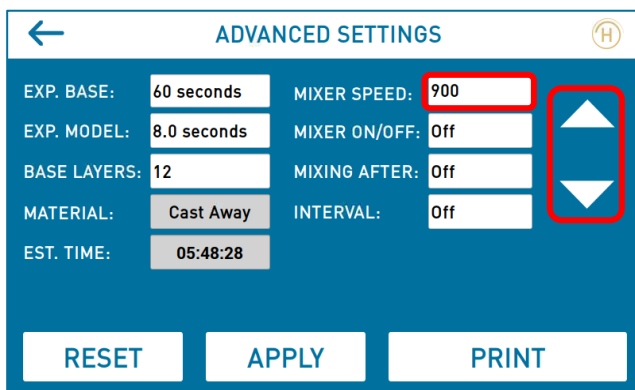
EXP. BASE:	60 seconds	MIXER SPEED:	900
EXP. MODEL:	8.0 seconds	MIXER ON/OFF:	Off
BASE LAYERS:	12	MIXING AFTER:	Off
MATERIAL:	Cast Away	INTERVAL:	Off
EST. TIME:	05:48:28		

RESET APPLY PRINT

→ STEP 7: Press EXP. MODEL or BASE LAYERS

→ STEP 8: Press Up/Down arrow buttons to change

**(i)NOTE:** This will update the model exposure time and the number of base layers



← ADVANCED SETTINGS (H)

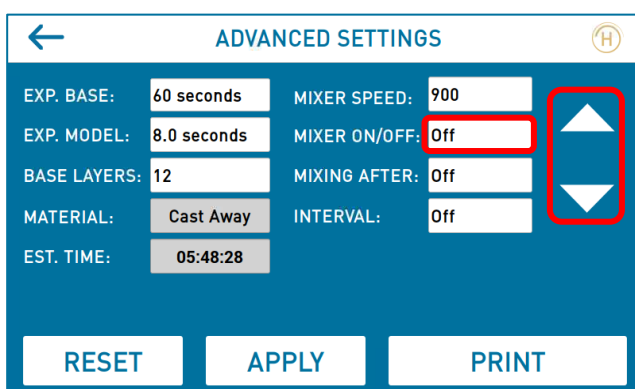
EXP. BASE:	60 seconds	MIXER SPEED:	900
EXP. MODEL:	8.0 seconds	MIXER ON/OFF:	Off
BASE LAYERS:	12	MIXING AFTER:	Off
MATERIAL:	Cast Away	INTERVAL:	Off
EST. TIME:	05:48:28		

RESET APPLY PRINT

→ STEP 9: Press MIXER SPEED

→ STEP 10: Press Up/Down arrow buttons to change

**(i)NOTE:** Standard value is 900



← ADVANCED SETTINGS (H)

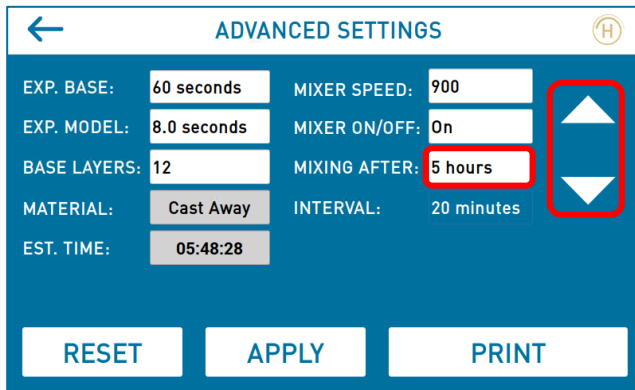
EXP. BASE:	60 seconds	MIXER SPEED:	900
EXP. MODEL:	8.0 seconds	MIXER ON/OFF:	Off
BASE LAYERS:	12	MIXING AFTER:	Off
MATERIAL:	Cast Away	INTERVAL:	Off
EST. TIME:	05:48:28		

RESET APPLY PRINT

→ STEP 11: Press MIXER ON/OFF

→ STEP 12: Press Up/Down arrow buttons to change

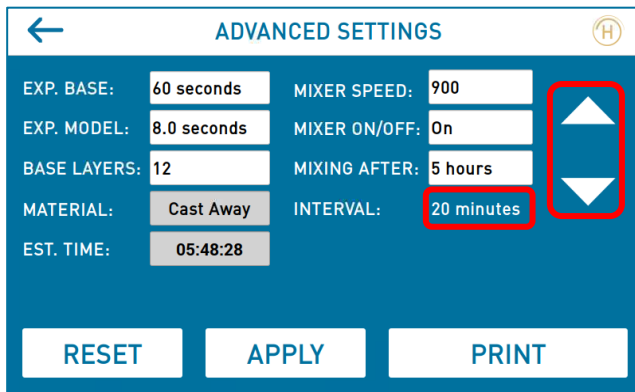
**(i)NOTE:** This will toggle the use of a mixer, the MIXER is only necessary for print jobs with more than 24h printing time



→ STEP 13: Press MIXING AFTER

→ STEP 14: Press Up/Down arrow buttons

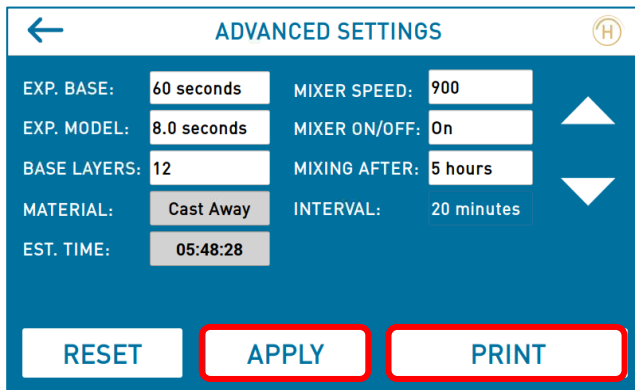
**i**NOTE: This will update the starting time of a mixer



→ STEP 15: Press INTERVAL

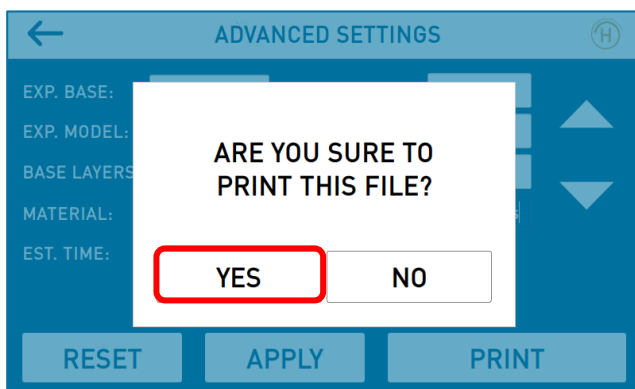
→ STEP 16: Press Up/Down arrow buttons

**i**NOTE: This will update the interval time of a mixer



→ STEP 17: Press **APPLY**

→ STEP 18: Press **PRINT**



→ STEP 19: Press **YES**